




Fabric Name	Twill-190
Fabric Weight	190gsm ±3%
Composition	80% Polyester, 20% Cotton
Full Width	150cm
Weave	3/1 Twill
Finishes	-
Area of use	men's and women's workwear and uniform
Washing Instruction	

PHYSICAL PROPERTIES

			WARP	WEFT	
1	Tensile strength, N	ISO 13934-1:2013	1380	525	
2	Tearing strength, N	ISO 13937-3:2000	35	20	
3	Dimensional Stability To Washing, max.	ISO 6330:2000	3.0%	3.0%	
4	Abrasion Resistance	ISO 12947-2:2002	> 20 000		
5	Pilling Resistance	ISO 12945-2:2000	3-4		
6	Colour Fastness To Washing (cotton+polyester) 60°C, min.	ISO 105-C06:2010			
		Colour change	ISO 105-C06:2010	4-5	
		Colour staining	ISO 105-C06:2010	4	
7	Colour Fastness To Perspiration, min.	ISO 105-E04:2013			
		Colour change	4-5		
		Colour staining	4-5		
8	Colour Fastness To Rubbing, min.	ISO 105-X12:2001			
		Dry	4-5		
		Wet	3-4		
9	Colour Fastness To Light	ISO 105-B02:2013	> 4		